


1. Identification

Product identifier	Nukote HTD, Side B
Other means of identification	
Product code	10-7071FF00869 Side B
Recommended use	Coating.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Supplier	
Company name	Nukote Coating Systems International
Address	4730 Consulate Plaza Dr. Suite 100 Houston, TX. 77032
Telephone	832-770-7100
Email	SDS@nukoteglobal.com
Emergency Phone Number	Chemtrec: 800-424-9300 (Account: CCN16118) or International: 703-527-3887 (Account: CCN16118)

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Skin corrosion/irritation	Category 1C
	Serious eye damage/eye irritation	Category 1
	Carcinogenicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 2 (Pancreas)
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 1
OSHA defined hazards	Not classified.	
Label elements		

Signal word	Danger
Hazard statement	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. Suspected of causing cancer. May cause damage to organs (Pancreas) through prolonged or repeated exposure. Very toxic to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response	If exposed or concerned: Get medical advice/attention. If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Collect spillage.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Polyoxypropylenediamine	9046-10-0	41 - 76
Diethylmethylbenzenediamine	68479-98-1	17 - 31
4,4'-methylenebis[N-sec-butylaniline]	5285-60-9	4 - 8
Titanium dioxide	13463-67-7	2 - 3
Carbon black	1333-86-4	0.5 - 0.9

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. For more detailed chemical composition, refer to the certificate of analysis.

4. First-aid measures

Inhalation	Move to fresh air. If breathing is difficult, trained personnel should give oxygen. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Give one or two glasses of water if patient is alert and able to swallow. Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. Discomfort in the chest. Shortness of breath. Causes digestive tract burns. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contact with powerful oxidizing agents may cause fire and/or explosions. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions	Use water spray to cool unopened containers. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Should be handled in closed systems, if possible. Provide adequate ventilation. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Eye wash facilities and emergency shower must be available when handling this product. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in a well-ventilated place. Protect from heat and direct sunlight. Protect from moisture. Store only in approved containers. Protect against physical damage. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Outdoor storage should be above ground and surrounded by dike to contain spills or leaks.

Use explosion-proof ventilation equipment. Take precautionary measures against static discharges. Ground container and transfer equipment to eliminate static electric sparks. Do not cut, grind, drill, weld or reuse containers unless adequate precautions are taken against these hazards.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	PEL	3.5 mg/m3	
Titanium dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Titanium dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	3 mg/m ³	Inhalable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m ³	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Carbon black (CAS 1333-86-4)	TWA	3.5 mg/m ³

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses, sealed eyewear, unvented tight fitting goggles or face shield depending on hazard of task.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves. Neoprene, nitrile, polyethylene or PVC. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Suitable gloves can be recommended by the glove supplier. Contaminated gloves should be replaced.

Skin protection**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. Use of impervious boots is recommended.

Respiratory protection

Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure. Consult with respirator manufacturer to determine respirator selection, use, and limitations. Use positive pressure, air-supplied respirator for uncontrolled releases or when air purifying respirator limitations may be exceeded. Follow respirator protection program requirements (OSHA 1910.134 and ANSI Z88.2) for all respirator use.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance****Physical state**

Liquid.

Form

Pigmented liquid.

Color

Amber.

Odor

Ammonia-like.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

586 °F (307.78 °C)

Flash point

200.0 °F (93.3 °C)

Evaporation rate

Not available.

Flammability (solid, gas)

Not applicable.

Upper/lower flammability or explosive limits**Flammability limit - lower (%)**

Not available.

Flammability limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1 (H2O=1)
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	8.35 lb/gal
Explosive properties	Not explosive.
Oxidizing properties	Not applicable.
VOC	0 lb/gal

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Will not occur.
Conditions to avoid	Heat. Open flame. Moisture. Contact with incompatible materials. Avoid temperatures exceeding the flash point.
Incompatible materials	Isocyanates. Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition may produce smoke, oxides of carbon and lower molecular weight organic compounds whose composition have not been characterized. Organic vapor.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns. May be harmful in contact with skin.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. Discomfort in the chest. Shortness of breath. Causes digestive tract burns. Prolonged exposure may cause chronic effects.

Information on toxicological effects

Acute toxicity Harmful if swallowed. May be harmful in contact with skin.

Components	Species	Test Results
Carbon black (CAS 1333-86-4)		
Acute		
Dermal		
LD50	Rabbit	> 3000 mg/kg
Oral		
LD50	Rat	> 8000 mg/kg
Polyoxypropylenediamine (CAS 9046-10-0)		
Acute		
Dermal		
LD50	Rabbit	2979.7 mg/kg, 24 Hours

Components	Species	Test Results
Oral LD50	Rat	2885.3 mg/kg
Skin corrosion/irritation	Causes severe skin burns.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not classified. However: Repeated or prolonged inhalation exposure may cause asthma-like syndrome.	
Skin sensitization	Not classified. However: Repeated or prolonged contact may cause skin sensitization in rare cases.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Suspected of causing cancer.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Carbon black (CAS 1333-86-4)	2B Possibly carcinogenic to humans.	
Titanium dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.	
NTP Report on Carcinogens		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not regulated.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	May cause damage to organs (Pancreas) through prolonged or repeated exposure.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.	

12. Ecological information

Ecotoxicity	Very toxic to aquatic life with long lasting effects.		
Components	Species	Test Results	
Carbon black (CAS 1333-86-4)			
Aquatic			
<i>Acute</i>			
Fish	LC50	Leuciscus idus	>= 1000 mg/l, 96 Hours
Polyoxypropylenediamine (CAS 9046-10-0)			
Aquatic			
<i>Acute</i>			
Fish	EC50	Fish	> 15 mg/l
Persistence and degradability	Carbon Black's insolubility in water results in it not being biodegradable in any medium or by biota. It is considered persistent in the natural environment.		
Bioaccumulative potential	A relevant bioaccumulation potential of carbon black is not expected based on its insolubility in organic solvents and in water. Furthermore, since the aggregate diameter of carbon black varies between 80 nm and 810 nm, bioaccumulation of particulate carbon black is not likely owing to the large diameter of the solid aggregate particles.		
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. When this product as supplied is to be discarded as waste, it may meet the definition of a RCRA waste under 40 CFR 261.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. DO NOT pressurize, cut, heat, or weld containers; they may explode and cause injury or death. Empty product containers may contain product residue. DO NOT reuse empty containers without commercial cleaning or reconditioning. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.

14. Transport information

DOT

UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s (Polyoxypropylenediamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241

IATA

UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (Polyoxypropylenediamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Environmental hazards	Yes
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN2735
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (Polyoxypropylenediamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Diethylmethylbenzenediamine (CAS 68479-98-1) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

No

Classified hazard categories

Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Carbon black (CAS 1333-86-4)

Titanium dioxide (CAS 13463-67-7)

US. New Jersey Worker and Community Right-to-Know Act

Carbon black (CAS 1333-86-4)

Titanium dioxide (CAS 13463-67-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Carbon black (CAS 1333-86-4)

Titanium dioxide (CAS 13463-67-7)

US. Rhode Island RTK

Carbon black (CAS 1333-86-4)

Titanium dioxide (CAS 13463-67-7)

California Proposition 65



WARNING: This product can expose you to chemicals including Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Carbon black (CAS 1333-86-4)

Listed: February 21, 2003

Titanium dioxide (CAS 13463-67-7)

Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Carbon black (CAS 1333-86-4)

Titanium dioxide (CAS 13463-67-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	11-June-2018
Revision date	-
Version #	01
HMIS® ratings	Health: 3* Flammability: 1 Physical hazard: 0

NFPA ratings



Disclaimer

NuKote Coating Systems cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.