

## 1. Identification

**Product identifier** Nukote ST (M), A-Side

**Other means of identification**

**Product code** 70-7071FF00889

**Recommended use** Coating application.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Supplier**

**Company name** Nukote Coating Systems International

**Address** 4730 Consulate Plaza Dr.  
Suite 100  
Houston, TX. 77032

**Telephone** 832-770-7100

**Email** SDS@nukoteglobal.com

**Emergency Phone Number** Chemtrec: 800-424-9300 (Account: CCN16118) or International: 703-527-3887 (Account: CCN16118)

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards**

|  |   |
|--|---|
| Skin corrosion/irritation                                      | Category 2                              |
| Serious eye damage/eye irritation                              | Category 2                              |
| Sensitization, respiratory                                     | Category 1                              |
| Sensitization, skin  | Category 1                              |
| Carcinogenicity  | Category 2                              |
| Specific target organ toxicity, single exposure                | Category 3 respiratory tract irritation |
| Specific target organ toxicity, repeated exposure (inhalation) | Category 2 (respiratory system)         |

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Danger

**Hazard statement** Causes skin irritation. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. Suspected of causing cancer. May cause respiratory irritation. May cause damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

### Precautionary statement

**Prevention** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

**Response** If exposed or concerned: Get medical advice/attention. If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center/doctor.

|  |   |
|--|---|
| <b>Storage</b>                                   | Store in a well-ventilated place. Keep container tightly closed. Store locked up.                   |
| <b>Disposal</b>                                  | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| <b>Hazard(s) not otherwise classified (HNOC)</b> | None known.   |
| <b>Supplemental information</b>                  | None.   |

### 3. Composition/information on ingredients

#### Mixtures

| Chemical name   | CAS number | %       |
|---|------------|---------|
| Propanol, [(1-methyl-1,2-ethanediy)bis(oxy)]bis-, polymer with 1,1'-methylenebis [isocyanatobenzene] and oxybis[propanol] | 68092-58-0 | 40 - 73 |
| 4,4'-Methylene diphenyl diisocyanate  | 101-68-8   | 22 - 41 |
| Carbonic Acid, Cyclic Propylene Ester   | 108-32-7   | 4 - 7   |

**Composition comments** All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. For more detailed chemical composition, refer to the certificate of analysis.

### 4. First-aid measures

#### Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.

#### Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

#### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

#### Ingestion

Rinse mouth. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

#### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

#### General information

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

#### Suitable extinguishing media

Foam. Dry chemical. Carbon dioxide (CO<sub>2</sub>).

#### Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

#### Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed. Reaction between water and hot isocyanate may be vigorous.

#### Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

#### Fire fighting equipment/instructions

Keep unnecessary personnel away. Use water spray to cool unopened containers. Move containers from fire area if you can do so without risk.

#### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

#### General fire hazards

Vapors may travel considerable distance to a source of ignition and flash back. Containers can burst violently when heated, due to excess pressure build-up.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

This product is miscible in water. Stop the flow of material, if this is without risk.

Cover container, but do not seal, and remove from work area. Prepare a decontamination solution of 2.0% liquid detergent and 3-8% concentrated ammonium hydroxide in water (5-10% sodium carbonate may be substituted for the ammonium hydroxide). Treat the spill area with the decontamination solution, using about 10 parts of the solution for each part of the spill, and allow it to react for at least 15 minutes. Carbon dioxide will be evolved, leaving insoluble polyureas. Residues from spill cleanup, even when treated as described may continue to be regulated under provisions of RCRA and require storage and disposal as hazardous waste. Slowly stir the isocyanate waste into the decontamination solution described above. Let stand for 48 hours, allowing the evolved carbon dioxide to vent away, residues may still be subject to RCRA storage and disposal requirements. Dispose of in compliance with all relevant local, state, and federal laws and regulations regarding treatment.

For waste disposal, see section 13 of the SDS.

### Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide adequate ventilation. Do not breathe mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Persons susceptible to allergic reactions should not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Protect from heat and direct sunlight. Protect from moisture. Store only in approved containers. Protect against physical damage. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Store away from incompatible materials (see Section 10 of the SDS).

Use explosion-proof ventilation equipment. Take precautionary measures against static discharges. Ground container and transfer equipment to eliminate static electric sparks. Do not cut, grind, drill, weld or reuse containers unless adequate precautions are taken against these hazards.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components  | Type    | Value     |
|---|---------|-----------|
| 4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8) | Ceiling | 0.2 mg/m3 |
|   |         | 0.02 ppm  |

#### US. ACGIH Threshold Limit Values

| Components  | Type | Value     |
|---|------|-----------|
| 4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8) | TWA  | 0.005 ppm |

#### US. NIOSH: Pocket Guide to Chemical Hazards

| Components  | Type    | Value                  |
|---|---------|------------------------|
| 4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8) | Ceiling | 0.2 mg/m3              |
|   | TWA     | 0.02 ppm<br>0.05 mg/m3 |

| Components   | Type  | Value     |
|--|---|-----------|
|  |   | 0.005 ppm |
| <b>Biological limit values</b>   | No biological exposure limits noted for the ingredient(s).  |           |
| <b>Appropriate engineering controls</b>                                      | Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. General ventilation normally adequate. Eye wash fountain and emergency showers are recommended.    |           |
| <b>Individual protection measures, such as personal protective equipment</b> |   |           |
| <b>Eye/face protection</b>   | Wear safety glasses, sealed eyewear, unvented tight fitting goggles or face shield depending on hazard of task.   |           |
| <b>Skin protection</b>   |   |           |
| <b>Hand protection</b>   | Wear appropriate chemical resistant gloves. Neoprene, nitrile, polyethylene or PVC. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Suitable gloves can be recommended by the glove supplier. Contaminated gloves should be replaced. |           |
| <b>Skin protection</b>   |   |           |
| <b>Other</b>   | Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. Use of impervious boots is recommended.  |           |
| <b>Respiratory protection</b>  | Chemical respirator with organic vapor cartridge and full facepiece.  |           |
| <b>Thermal hazards</b>   | Wear appropriate thermal protective clothing, when necessary.   |           |
| <b>General hygiene considerations</b>  | Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.                   |           |

## 9. Physical and chemical properties

### Appearance

|   |                        |
|---|------------------------|
| <b>Physical state</b>                               | Liquid.                |
| <b>Form</b>   | Thin clear liquid.     |
| <b>Color</b>  | Not available.         |
| <b>Odor</b>   | Negligible             |
| <b>Odor threshold</b>                               | Not available.         |
| <b>pH</b>   | Not available.         |
| <b>Melting point/freezing point</b>                 | Not available.         |
| <b>Initial boiling point and boiling range</b>      | 446 °F (230 °C)        |
| <b>Flash point</b>                                  | 253.0 °F (122.8 °C)    |
| <b>Evaporation rate</b>                             | Slower than ether.     |
| <b>Flammability (solid, gas)</b>                    | Not applicable.        |
| <b>Upper/lower flammability or explosive limits</b> |                        |
| <b>Flammability limit - lower (%)</b>               | Not available.         |
| <b>Flammability limit - upper (%)</b>               | Not available.         |
| <b>Vapor pressure</b>                               | Not available.         |
| <b>Vapor density</b>                                | Heavier than air.      |
| <b>Relative density</b>                             | 1 (H <sub>2</sub> O=1) |
| <b>Solubility(ies)</b>                              |                        |
| <b>Solubility (water)</b>                           | Reacts with water.     |
| <b>Partition coefficient (n-octanol/water)</b>      | Not available.         |
| <b>Auto-ignition temperature</b>                    | Not available.         |
| <b>Decomposition temperature</b>                    | Not available.         |

|                             |                |
|-----------------------------|----------------|
| <b>Viscosity</b>            | 600 - 800 cps  |
| <b>Other information</b>    |                |
| <b>Density</b>              | 9.29 lb/gal    |
| <b>Explosive properties</b> | Not explosive. |
| <b>Oxidizing properties</b> | Not oxidizing. |
| <b>VOC</b>                  | 0 lb/gal       |

## 10. Stability and reactivity

|   |   |
|---|---|
| <b>Reactivity</b>                         | The product is stable and non-reactive under normal conditions of use, storage and transport.   |
| <b>Chemical stability</b>                 | Material is stable under normal conditions.   |
| <b>Possibility of hazardous reactions</b> | Will not occur under normal conditions but under high temperatures in the presence of alkalis, tertiary amines, and metal compounds will accelerate polymerization. Possible evolution of carbon dioxide gas may rupture closed containers.   |
| <b>Conditions to avoid</b>                | Contact with incompatible materials. Heat, sparks, flames, elevated temperatures. Moisture.   |
| <b>Incompatible materials</b>             | This product will react with any material containing active hydrogens, such as water, alcohol, ammonia, amines, alkalis and acids, the reaction with water is slow under 50°C, but is accelerated at higher temperature and in the presence of alkalis, tertiary amines, and metal compounds. Some reactions can be violent. Material can react with strong oxidizing agents. |
| <b>Hazardous decomposition products</b>   | Decomposition products: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ). Nitrogen oxides (NO <sub>x</sub> ). Trace amounts of: Hydrogen cyanide. Unidentified organic compounds.  |

## 11. Toxicological information

### Information on likely routes of exposure

|   |   |
|---|---|
| <b>Inhalation</b>   | May cause damage to organs through prolonged or repeated exposure by inhalation. May cause irritation to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled.   |
| <b>Skin contact</b>   | Causes skin irritation. May cause an allergic skin reaction. Isocyanates react with skin protein and moisture and can cause irritation. Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor. |
| <b>Eye contact</b>  | Causes serious eye irritation.  |
| <b>Ingestion</b>  | May cause discomfort if swallowed.  |
| <b>Symptoms related to the physical, chemical and toxicological characteristics</b> | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.  |

### Information on toxicological effects

|                       |                                   |
|-----------------------|-----------------------------------|
| <b>Acute toxicity</b> | Not expected to be acutely toxic. |
|-----------------------|-----------------------------------|

| Components   | Species                        | Test Results        |
|--|--------------------------------|---------------------|
| 4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8)  |                                |                     |
| <b>Acute</b>   |                                |                     |
| <b>Inhalation</b>                                    |                                |                     |
| <i>Aerosol</i>                                       |                                |                     |
| LC50   | Rat                            | 0.369 mg/l, 4 Hours |
| Carbonic Acid, Cyclic Propylene Ester (CAS 108-32-7) |                                |                     |
| <b>Acute</b>   |                                |                     |
| <b>Dermal</b>  |                                |                     |
| LD50   | Rabbit                         | > 2000 mg/kg        |
| <b>Inhalation</b>                                    |                                |                     |
| LC50   | Rat                            | > 5 mg/l            |
| <b>Oral</b>  |                                |                     |
| LD50   | Rat                            | > 5000 mg/kg        |
| <b>Skin corrosion/irritation</b>                     | Causes skin irritation.        |                     |
| <b>Serious eye damage/eye irritation</b>             | Causes serious eye irritation. |                     |

## Respiratory or skin sensitization

**Respiratory sensitization** May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Suspected of causing cancer.

### IARC Monographs. Overall Evaluation of Carcinogenicity

4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8) 3 Not classifiable as to carcinogenicity to humans.

### NTP Report on Carcinogens

Not listed.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure** May cause damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure. Persons already sensitized to diisocyanates may develop allergic reactions when using this product.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential** No data available on bioaccumulation.

**Mobility in soil** No data available for this product.

**Other adverse effects** This product contains one or more substances identified as hazardous air pollutants (HAPs) per the US Federal Clean Air Act (see section 15).

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. When this product as supplied is to be discarded as waste, it may meet the definition of a RCRA waste under 40 CFR 261.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. DO NOT pressurize, cut, heat, or weld containers; they may explode and cause injury or death. Empty product containers may contain product residue. DO NOT reuse empty containers without commercial cleaning or reconditioning. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### TSCA Chemical Action Plans, Chemicals of Concern

4,4'-Methylene diphenyl diisocyanate  
(CAS 101-68-8)

Methylene Diphenyl Diisocyanate (MDI) And Related Compounds  
Action Plan [RIN 2070-ZA15]

### CERCLA Hazardous Substance List (40 CFR 302.4)

4,4'-Methylene diphenyl diisocyanate  
(CAS 101-68-8)

Listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

### Toxic Substances Control Act (TSCA)

All components of the mixture on the TSCA 8(b) inventory are designated "active".

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

#### SARA 311/312 Hazardous chemical

Yes

#### Classified hazard categories

Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Carcinogenicity  
Specific target organ toxicity (single or repeated exposure)

#### SARA 313 (TRI reporting)

| Chemical name                        | CAS number | % by wt. |
|--------------------------------------|------------|----------|
| 4,4'-Methylene diphenyl diisocyanate | 101-68-8   | 22 - 41  |

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

#### Safe Drinking Water Act (SDWA)

Not regulated.

### US state regulations

#### US. Massachusetts RTK - Substance List

4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8)

#### US. New Jersey Worker and Community Right-to-Know Act

4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8)

#### US. Pennsylvania Worker and Community Right-to-Know Law

4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8)

#### US. Rhode Island RTK

4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8)

#### California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

4,4'-Methylene diphenyl diisocyanate (CAS 101-68-8)

**International Inventories**

| <b>Country(s) or region</b> | <b>Inventory name</b>  | <b>On inventory (yes/no)*</b> |
|-----------------------------|--|-------------------------------|
| Australia                   | Australian Inventory of Chemical Substances (AICS)                     | Yes                           |
| Canada                      | Domestic Substances List (DSL)   | Yes                           |
| Canada                      | Non-Domestic Substances List (NDSL)                                    | No                            |
| China                       | Inventory of Existing Chemical Substances in China (IECSC)             | Yes                           |
| Europe                      | European Inventory of Existing Commercial Chemical Substances (EINECS) | No                            |
| Europe                      | European List of Notified Chemical Substances (ELINCS)                 | No                            |
| Japan                       | Inventory of Existing and New Chemical Substances (ENCS)               | No                            |
| Korea                       | Existing Chemicals List (ECL)  | Yes                           |
| New Zealand                 | New Zealand Inventory  | Yes                           |
| Philippines                 | Philippine Inventory of Chemicals and Chemical Substances (PICCS)      | No                            |
| Taiwan                      | Taiwan Chemical Substance Inventory (TCSI)                             | Yes                           |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory                          | Yes                           |

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 27-March-2018  
**Revision date** 25-October-2019  
**Version #** 03  
**HMIS® ratings** Health: 2\*  
Flammability: 1  
Physical hazard: 0

**NFPA ratings**



**Disclaimer**

NuKote Coating Systems cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.



## 1. Identification

|   |   |  |
|---|---|--|
| <b>Product identifier</b>                                     | <b>Nukote ST (M), B-Side</b>  |  |
| <b>Other means of identification</b>                          |   |  |
| <b>Product code</b>   | 72-7071FF00641  |  |
| <b>Recommended use</b>  | Coating application.  |  |
| <b>Recommended restrictions</b>                               | None known.   |  |
| <b>Manufacturer/Importer/Supplier/Distributor information</b> |   |  |
| <b>Supplier</b>   |   |  |
| <b>Company name</b>   | Nukote Coating Systems International  |  |
| <b>Address</b>  | 4730 Consulate Plaza Dr.<br>Suite 100<br>Houston, TX. 77032                                   |  |
| <b>Telephone</b>  | 832-770-7100  |  |
| <b>Email</b>  | SDS@nukoteglobal.com  |  |
| <b>Emergency Phone Number</b>                                 | Chemtrec: 800-424-9300 (Account: CCN16118) or International: 703-527-3887 (Account: CCN16118) |  |

## 2. Hazard(s) identification

|                              |  |                              |
|------------------------------|--|------------------------------|
| <b>Physical hazards</b>      | Not classified.  |                              |
| <b>Health hazards</b>        | Acute toxicity, oral                                   | Category 4                   |
|                              | Skin corrosion/irritation                              | Category 2                   |
|                              | Serious eye damage/eye irritation                      | Category 1                   |
|                              | Sensitization, skin                                    | Category 1B                  |
|                              | Specific target organ toxicity, repeated exposure      | Category 2 (liver, pancreas) |
| <b>Environmental hazards</b> | Hazardous to the aquatic environment, acute hazard     | Category 1                   |
|                              | Hazardous to the aquatic environment, long-term hazard | Category 1                   |
| <b>OSHA defined hazards</b>  | Not classified.  |                              |

### Label elements



|                                |   |
|--------------------------------|---|
| <b>Signal word</b>             | Danger  |
| <b>Hazard statement</b>        | Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. May cause damage to organs (liver, pancreas) through prolonged or repeated exposure. Very toxic to aquatic life with long lasting effects.  |
| <b>Precautionary statement</b> |   |
| <b>Prevention</b>              | Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/eye protection/face protection.   |
| <b>Response</b>                | If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Collect spillage. |
| <b>Storage</b>                 | Store away from incompatible materials.   |

|  |   |
|--|---|
| <b>Disposal</b>                                  | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| <b>Hazard(s) not otherwise classified (HNOC)</b> | None known.   |
| <b>Supplemental information</b>                  | None.   |

### 3. Composition/information on ingredients

#### Mixtures

| Chemical name                         | CAS number | %       |
|---------------------------------------|------------|---------|
| Polyoxypropylenediamine               | 9046-10-0  | 43 - 76 |
| Aromatic Amine                        | 68479-98-1 | 15 - 26 |
| 4,4'-methylenebis[N-sec-butylaniline] | 5285-60-9  | 4 - 7   |

**Composition comments** All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. For more detailed chemical composition, refer to the certificate of analysis.

### 4. First-aid measures

|   |  |
|---|--|
| <b>Inhalation</b>   | Move to fresh air. Call a physician if symptoms develop or persist.  |
| <b>Skin contact</b>   | Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.   |
| <b>Eye contact</b>  | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.  |
| <b>Ingestion</b>  | Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.  |
| <b>Most important symptoms/effects, acute and delayed</b>                     | Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Jaundice. Prolonged exposure may cause chronic effects. |
| <b>Indication of immediate medical attention and special treatment needed</b> | Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.   |
| <b>General information</b>  | If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.                                  |

### 5. Fire-fighting measures

|  |  |
|--|--|
| <b>Suitable extinguishing media</b>                                  | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).  |
| <b>Unsuitable extinguishing media</b>                                | Do not use water jet as an extinguisher, as this will spread the fire.   |
| <b>Specific hazards arising from the chemical</b>                    | Contact with powerful oxidizing agents may cause fire and/or explosions. During fire, gases hazardous to health may be formed. |
| <b>Special protective equipment and precautions for firefighters</b> | Self-contained breathing apparatus and full protective clothing must be worn in case of fire.                                  |
| <b>Fire fighting equipment/instructions</b>                          | Use water spray to cool unopened containers. Move containers from fire area if you can do so without risk.                     |
| <b>Specific methods</b>  | Use standard firefighting procedures and consider the hazards of other involved materials.                                     |
| <b>General fire hazards</b>  | No unusual fire or explosion hazards noted.  |

### 6. Accidental release measures

|  |  |
|--|--|
| <b>Personal precautions, protective equipment and emergency procedures</b> | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
|--|--|

|  |   |
|--|---|
| <b>Methods and materials for containment and cleaning up</b> | Prevent product from entering drains.<br><br>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.<br><br>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.<br><br>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |
| <b>Environmental precautions</b>                             | Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.  |

## 7. Handling and storage

|   |   |
|---|---|
| <b>Precautions for safe handling</b>                                | Provide adequate ventilation. Do not breathe mist or vapor. Do not taste or swallow. Do not get in eyes and avoid contact with skin and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Eye wash facilities and emergency shower must be available when handling this product. Avoid release to the environment. Observe good industrial hygiene practices.  |
| <b>Conditions for safe storage, including any incompatibilities</b> | Store locked up. Store in original tightly closed container. Store only in approved containers. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Protect from heat and direct sunlight. Protect from moisture. Protect against physical damage. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Outdoor storage should be above ground and surrounded by dike to contain spills or leaks.<br><br>Use explosion-proof ventilation equipment. Take precautionary measures against static discharges. Ground container and transfer equipment to eliminate static electric sparks. Do not cut, grind, drill, weld or reuse containers unless adequate precautions are taken against these hazards. |

## 8. Exposure controls/personal protection

|  |  |
|--|--|
| <b>Occupational exposure limits</b>  | No exposure limits noted for ingredient(s).  |
| <b>Biological limit values</b>   | No biological exposure limits noted for the ingredient(s).   |
| <b>Appropriate engineering controls</b>                                      | Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product. |
| <b>Individual protection measures, such as personal protective equipment</b> |  |
| <b>Eye/face protection</b>   | Wear safety glasses, sealed eyewear, unvented tight fitting goggles or face shield depending on hazard of task.  |
| <b>Skin protection</b>   |  |
| <b>Hand protection</b>   | Wear appropriate chemical resistant gloves. Neoprene, nitrile, polyethylene or PVC. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Suitable gloves can be recommended by the glove supplier. Contaminated gloves should be replaced.  |
| <b>Skin protection</b>   |  |
| <b>Other</b>   | Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. Use of impervious boots is recommended.   |
| <b>Respiratory protection</b>  | Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure. Consult with respirator manufacturer to determine respirator selection, use, and limitations. Use positive pressure, air-supplied respirator for uncontrolled releases or when air purifying respirator limitations may be exceeded. Follow respirator protection program requirements (OSHA 1910.134 and ANSI Z88.2) for all respirator use.                  |
| <b>Thermal hazards</b>   | Wear appropriate thermal protective clothing, when necessary.  |
| <b>General hygiene considerations</b>  | Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.  |

## 9. Physical and chemical properties

### Appearance

|   |                        |
|---|------------------------|
| <b>Physical state</b>                               | Liquid.                |
| <b>Form</b>   | Liquid.                |
| <b>Color</b>  | Amber.                 |
| <b>Odor</b>   | Mild ammonia.          |
| <b>Odor threshold</b>                               | Not available.         |
| <b>pH</b>   | Not available.         |
| <b>Melting point/freezing point</b>                 | Not available.         |
| <b>Initial boiling point and boiling range</b>      | 586 °F (307.8 °C)      |
| <b>Flash point</b>                                  | 212.0 °F (100.0 °C)    |
| <b>Evaporation rate</b>                             | Slower than ether      |
| <b>Flammability (solid, gas)</b>                    | Not applicable.        |
| <b>Upper/lower flammability or explosive limits</b> |                        |
| <b>Flammability limit - lower (%)</b>               | Not available.         |
| <b>Flammability limit - upper (%)</b>               | Not available.         |
| <b>Vapor pressure</b>                               | Not available.         |
| <b>Vapor density</b>                                | Heavier than air       |
| <b>Relative density</b>                             | 1 (H <sub>2</sub> O=1) |
| <b>Solubility(ies)</b>                              |                        |
| <b>Solubility (water)</b>                           | Not available.         |
| <b>Partition coefficient (n-octanol/water)</b>      | No data available.     |
| <b>Auto-ignition temperature</b>                    | Not available.         |
| <b>Decomposition temperature</b>                    | Not available.         |
| <b>Viscosity</b>                                    | 200 - 400 cps          |
| <b>Other information</b>                            |                        |
| <b>Density</b>                                      | 8.37 lb/gal            |
| <b>Explosive properties</b>                         | Not explosive.         |
| <b>Oxidizing properties</b>                         | Not oxidizing.         |
| <b>VOC</b>  | 0 lb/gal               |

## 10. Stability and reactivity

|   |  |
|---|--|
| <b>Reactivity</b>                         | The product is stable and non-reactive under normal conditions of use, storage and transport.  |
| <b>Chemical stability</b>                 | Material is stable under normal conditions.  |
| <b>Possibility of hazardous reactions</b> | Will not occur.  |
| <b>Conditions to avoid</b>                | Heat. Open flame. Moisture. Contact with incompatible materials. Avoid temperatures exceeding the flash point.   |
| <b>Incompatible materials</b>             | Isocyanates. Strong oxidizing agents.  |
| <b>Hazardous decomposition products</b>   | Thermal decomposition may produce smoke, oxides of carbon and lower molecular weight organic compounds whose composition have not been characterized. Organic vapor. |

## 11. Toxicological information

### Information on likely routes of exposure

|   |   |
|---|---|
| <b>Inhalation</b>   | Prolonged or excessive inhalation may cause respiratory tract irritation.   |
| <b>Skin contact</b>   | Causes skin irritation. May cause an allergic skin reaction.  |
| <b>Eye contact</b>  | Causes serious eye damage.  |
| <b>Ingestion</b>  | Harmful if swallowed.   |
| <b>Symptoms related to the physical, chemical and toxicological characteristics</b> | Causes severe eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Jaundice. Prolonged exposure may cause chronic effects. |

## Information on toxicological effects

**Acute toxicity** Harmful if swallowed.

| <b>Components</b>   | <b>Species</b>   | <b>Test Results</b>  |
|---|--|----------------------|
| Polyoxypropylenediamine (CAS 9046-10-0)                               |  |                      |
| <b>Acute</b>  |  |                      |
| <b>Dermal</b>   |  |                      |
| LD50  | Rabbit   | 2980 mg/kg, 24 Hours |
| <b>Oral</b>   |  |                      |
| LD50  | Rat  | 2885 mg/kg           |
| <b>Skin corrosion/irritation</b>                                      | Causes skin irritation.  |                      |
| <b>Serious eye damage/eye irritation</b>                              | Causes serious eye damage.   |                      |
| <b>Respiratory or skin sensitization</b>                              |  |                      |
| <b>Respiratory sensitization</b>                                      | Not a respiratory sensitizer.  |                      |
| <b>Skin sensitization</b>   | May cause an allergic skin reaction.   |                      |
| <b>Germ cell mutagenicity</b>   | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |                      |
| <b>Carcinogenicity</b>  | Not classifiable as to carcinogenicity to humans.  |                      |
| <b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>         |  |                      |
| Not listed.   |  |                      |
| <b>NTP Report on Carcinogens</b>                                      |  |                      |
| Not listed.   |  |                      |
| <b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)</b> |  |                      |
| Not listed.   |  |                      |
| <b>Reproductive toxicity</b>  | This product is not expected to cause reproductive or developmental effects.                                     |                      |
| <b>Specific target organ toxicity - single exposure</b>               | Not classified.  |                      |
| <b>Specific target organ toxicity - repeated exposure</b>             | May cause damage to organs (liver, pancreas) through prolonged or repeated exposure.                             |                      |
| <b>Aspiration hazard</b>  | Not an aspiration hazard.  |                      |
| <b>Chronic effects</b>  | May cause damage to organs through prolonged or repeated exposure.   |                      |

## 12. Ecological information

**Ecotoxicity** Very toxic to aquatic life with long lasting effects.

| <b>Components</b>                       | <b>Species</b>  | <b>Test Results</b> |
|---|---|---------------------|
| Polyoxypropylenediamine (CAS 9046-10-0) |   |                     |
| <b>Aquatic</b>                          |   |                     |
| <i>Acute</i>                            |   |                     |
| Fish                                    | EC50 Fish   | > 15 mg/l           |
| <b>Persistence and degradability</b>    | No data is available on the degradability of this product.  |                     |
| <b>Bioaccumulative potential</b>        | No data available.  |                     |
| <b>Mobility in soil</b>                 | No data available.  |                     |
| <b>Other adverse effects</b>            | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |                     |

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. When this product as supplied is to be discarded as waste, it may meet the definition of a RCRA waste under 40 CFR 261.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

|  |   |
|--|---|
| <b>Waste from residues / unused products</b> | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).  |
| <b>Contaminated packaging</b>                | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. DO NOT pressurize, cut, heat, or weld containers; they may explode and cause injury or death. Empty product containers may contain product residue. DO NOT reuse empty containers without commercial cleaning or reconditioning. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. |

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

|                                     |   |
|-------------------------------------|---|
| <b>UN number</b>                    | UN3082  |
| <b>UN proper shipping name</b>      | Environmentally hazardous substance, liquid, n.o.s. (Aromatic Amine)    |
| <b>Transport hazard class(es)</b>   |   |
| <b>Class</b>                        | 9   |
| <b>Subsidiary risk</b>              | -   |
| <b>Label(s)</b>                     | 9   |
| <b>Packing group</b>                | III   |
| <b>Environmental hazards</b>        | Yes   |
| <b>ERG Code</b>                     | 9L  |
| <b>Special precautions for user</b> | Read safety instructions, SDS and emergency procedures before handling. |

### IMDG

|                                     |   |
|-------------------------------------|---|
| <b>UN number</b>                    | UN3082  |
| <b>UN proper shipping name</b>      | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Aromatic Amine)    |
| <b>Transport hazard class(es)</b>   |   |
| <b>Class</b>                        | 9   |
| <b>Subsidiary risk</b>              | -   |
| <b>Packing group</b>                | III   |
| <b>Environmental hazards</b>        |   |
| <b>Marine pollutant</b>             | Yes   |
| <b>EmS</b>                          | F-A, S-F  |
| <b>Special precautions for user</b> | Read safety instructions, SDS and emergency procedures before handling. |

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Aromatic Amine (CAS 68479-98-1) 1.0 % One-Time Export Notification only.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

**Toxic Substances Control Act (TSCA)** All components of the mixture on the TSCA 8(b) inventory are designated "active".

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Acute toxicity (any route of exposure)  
 Skin corrosion or irritation  
 Serious eye damage or eye irritation  
 Respiratory or skin sensitization  
 Specific target organ toxicity (single or repeated exposure)

**SARA 313 (TRI reporting)**  
 Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**  
 Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**  
 Not regulated.

**Safe Drinking Water Act (SDWA)** Contains component(s) regulated under the Safe Drinking Water Act.

**US state regulations**

**US. Massachusetts RTK - Substance List**  
 Not regulated.

**US. New Jersey Worker and Community Right-to-Know Act**  
 Not listed.

**US. Pennsylvania Worker and Community Right-to-Know Law**  
 Not listed.

**US. Rhode Island RTK**  
 Not regulated.

**California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Aromatic Amine (CAS 68479-98-1)

**International Inventories**

| Country(s) or region        | Inventory name   | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia                   | Australian Inventory of Chemical Substances (AICS)                     | Yes                    |
| Canada                      | Domestic Substances List (DSL)   | Yes                    |
| Canada                      | Non-Domestic Substances List (NDSL)                                    | No                     |
| China                       | Inventory of Existing Chemical Substances in China (IECSC)             | Yes                    |
| Europe                      | European Inventory of Existing Commercial Chemical Substances (EINECS) | No                     |
| Europe                      | European List of Notified Chemical Substances (ELINCS)                 | No                     |
| Japan                       | Inventory of Existing and New Chemical Substances (ENCS)               | No                     |
| Korea                       | Existing Chemicals List (ECL)  | Yes                    |
| New Zealand                 | New Zealand Inventory  | Yes                    |
| Philippines                 | Philippine Inventory of Chemicals and Chemical Substances (PICCS)      | Yes                    |
| Taiwan                      | Taiwan Chemical Substance Inventory (TCSI)                             | Yes                    |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory                          | Yes                    |

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 27-March-2018  
**Revision date** 25-October-2019  
**Version #** 03  
**HMIS® ratings** Health: 3\*  
 Flammability: 1  
 Physical hazard: 0

**NFPA ratings**



**Disclaimer**

NuKote Coating Systems cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.